



# Johnson Matthey Supplier Management System JM Battery Systems

# Part 2: Global Supplier Manual

Appendix B – Tools for the Operation of the Johnson Matthey Supplier Management System



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#### 1 Introduction

This appendix details standard tools referenced in the Johnson Matthey Supplier Management System (JM-SMS).

# 2 Supplier Own Information

As part of the new supplier or new process assessment, Johnson Matthey (JM) will require suppliers to complete and return a 'Supplier Own Information' formular.

JM will contact the supplier's commercial contact by e-mail, providing a blank copy of the form for the supplier to complete and return.

# 3 Supplier Audit Process

JMBS recognize following type of audits, which can be conducted on supplier site.

#### Suppleir selection process:

- Potential Audit acc. VDA 6.3 (new suppliers, new plant of supplier, new technology by supplier
- Other standard, required by the JMBS customer (if applicable)

#### **Process audits:**

- VDA 6.3 (P2 P7)
- Other standard, required by the JMBS customer (if applicable)

#### Escalation phase / Unsatisfactory supplier performance:

- VDA 6.3 (P2 P7)
- Other standard, required by the JMBS customer (if applicable)

#### Other:

- Supplier Sustainable Development Program (SSDP Audit)
- System audits: IATF 16949 / ISO 9001 / ISO 14001 / ISO 18001

As a follow up to the Self Audit assessment, JM may conduct audits at a supplier's facilities. Deafult, for this audit will follow the Self Assessment.

Any site audit may highlight gaps in the supplier's systems. These will be communicated to the supplier and then confirmed through the Non-Conformance Report (NCR / 8D), or through specific action plan detailed in the audit report.

#### Actions will be classified as follows:

- Major Non-Conformity Actions required of a supplier to address areas of non-conformance to an international standard, or JM-specific requirement. A major non-conformity will be raised if there is;
  - an absence or total breakdown of a system to meet a requirement.
  - any non-conformity that would result in probable shipment of nonconforming product to JM.

The supplier shall complete required actions within the timescales detailed in the NCR/8D section of this appendix. This type of non-conformity requires the supplier to implement JM-agreed containment actions to ensure the quality of product delivered to JM.

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- Minor Non-Conformities Actions required of a supplier to address nonconformance to an international standard or JM-specific requirement that do
  not impact product quality. The supplier shall complete required actions within
  the timescales detailed in the NCR/8D section. A number of minor nonconformities against one requirement can represent a total breakdown of the
  system and thus be considered a major non-conformity.
- Opportunities For Improvements (OFI) The requirements have been met, but these actions are requested by JM (e.g. to improve the effectiveness of the process).

If there are any questions on items raised during the audit, these should be addressed to the JM Lead Auditor at the closing meeting.

# 4 Supplier Ratings

JM will complete periodic reviews of a supplier's performance and systems. Details of the JMBS scoring system can be obtained from your local supplier contact.

# 5 Operation of the Non Conformance Report system

Where non-conformances are raised, either against the system audit or any supplied product, a Non Conformance Report will be raised and the supplier contacted.

The supplier shall review each non-conformace and, using a methodical approach, establish the root cause(s) The supplier shall document the output of its problem-resolution process and shall be forward to the local Johnson Matthey Quality/Purchasing contact.

NB: JMBS recommends using a formal approach such as 8D tool to record, investigate and report on corrective and preventive actions.

Unless agreed differently, the Supplier shall follow the response default timings identified in Table 1.

	Confirmation of claim reception	Containment actions implemented	Root cause / Action Plan determined	Corrective action implemented
Quality Concern (Claim)	24 hours	24 hours	7 days/14 days	30 days

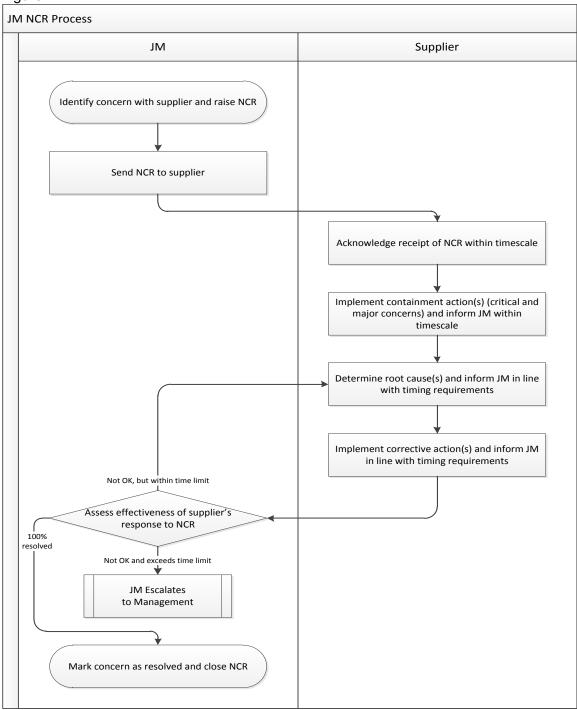
An overview of the NCR/8D process can be seen in Figure 1.

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Figure 1:



Should the containment or corrective action implemented prove ineffective, JM may escalate the controls needed to ensure integrity of supply.

JM will treat repeat quality concerns more severly.

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